



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2017.0040.013

DVS ZERT GmbH hereby certifies that the welding company

**HADRIAN GmbH & Co.  
Metall- und Kunststofftechnik KG  
Nexöer Straße 8  
17438 Wolgast  
Germany**

fulfills the requirements  
for the scope according to


**EN 15085-2 classification level CL1  
in the type of activity P**

in the range indicated in the annex.

validity: 2026-04-01 until 2029-04-04

Düsseldorf, 2026-04-01  
Place and date of issue

Lead auditor: Prof. Dr.-Ing. KUSCHER

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 2 - 12 mm	FW, BW
135	1.2 1.3 10, 2.2 8/1.2 8	t = 1.5 - 30 mm t = 7.5 - 30 mm t = 2 - 6 mm t = 2 - 6 mm t = 1.5 - 100 mm	FW, BW FW, BW FW, BW FW FW, BW
141	1.2 1.3 23 2.2 7, 8 8 8/1.2	t = 1 - 8 mm D ≥ 25 mm t = 2 - 12 mm t = 2 - 12 mm t = 1 - 4 mm t = 1 - 4 mm D ≥ 25 mm t = 1.5 - 12 mm t = 3 - 10 mm D ≥ 25 mm	FW, BW FW, BW - FW, BW FW, BW BW FW
21	1.1/8, 23, 8 8	t = 1 - 3 mm D = 6 mm	- -
23	1.2 8	t = 6 - 10 mm D = 5 - 10 mm	M6+M10 M5 - M10
521	1.2 8	t = 2 - 3 mm t = 1 - 5 mm	- -
783	1.1, 8	t = 3 mm	M3-M10
786	1.1 1.2 23, 8	t = 3 mm t = 3 mm t = 3 mm	M3-M10 M3-M8 M3

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Lutz Littmann, IWE

born: 1963-10-28

### 1st deputy(ies) of the responsible welding coordinator(s):

Tom Grunert, IWE

born: 1988-07-04

### Others deputies:

Horst Glück, IWS

born: 1962-07-19

### Remarks:

The welding coordinator Lutz Littmann is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/040/17/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.